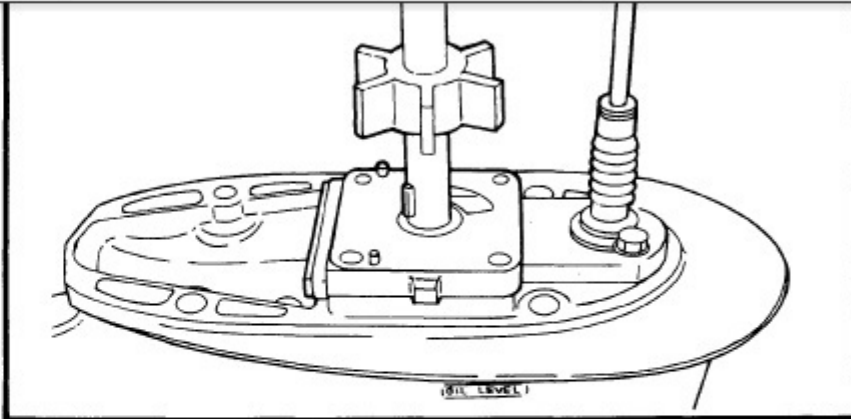
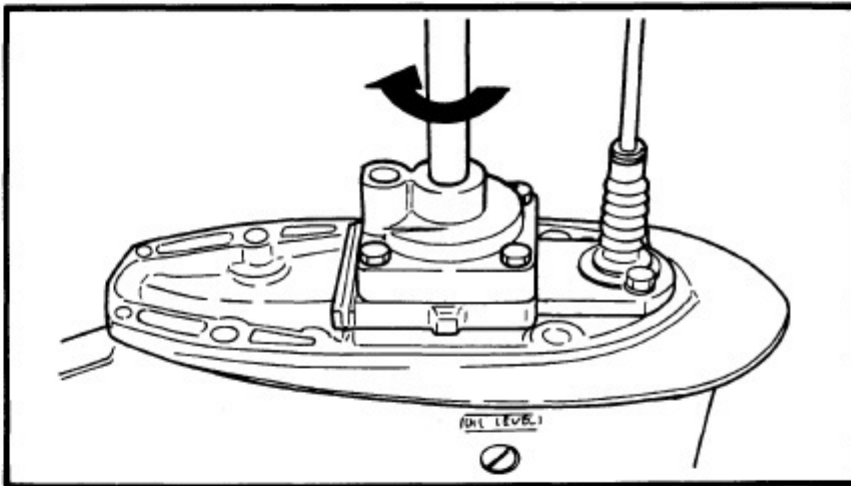


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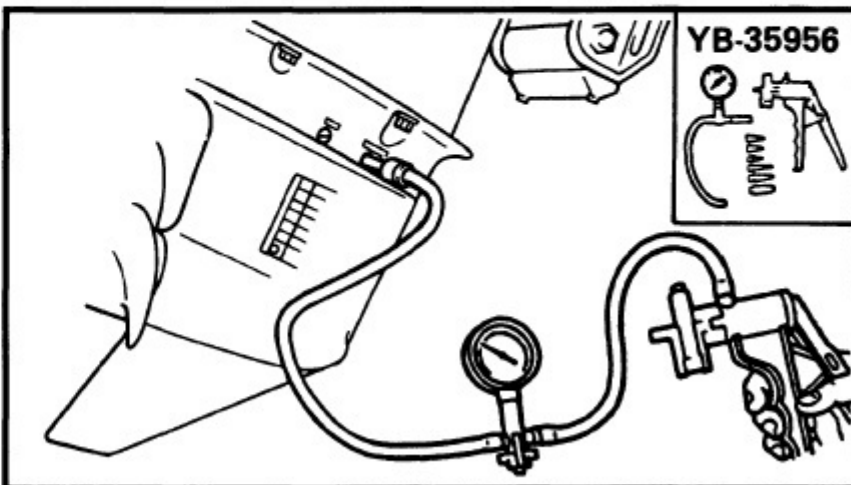
/ 140 | - + | 125% | [Icons] | [Icons]



On the oil-seal housing
4) Install a new key in the shaft, and insert a new nut on the shaft.



5) Grease the impeller, and the pump housing, turning the impeller clockwise, then tighten the bolts.



165000-0

LOWER UNIT LEAKAGE

- 1) Tighten the gear oil dipstick, and connect the tester to the dipstick.
- 2) Pump the tester, and check the pressure at 100 kpa (1.0 kgf/cm²).
- 3) Check that the pressure is maintained at 100 kpa (1.0 kgf/cm² 14.2 psi).

NOTE: _____
If the pressure falls, the leak is present.

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1994 Yamaha 40PLRS Outboards. The procedures in this manual are organized in a step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanation of all disassembly, repair, assembly and inspection operations. Each chapter provides exploded diagrams before each disassembly section for ease in identifying the correct disassembly and assembly procedures. The manual is completely bookmarked and searchable. It covers everything about the motor.

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